



HEAVY-DUTY ELECTROPNEUMATIC CONVERTERS

IP510 Series
Current to Pressure (I/P) and
Voltage to Pressure (E/P) Models

Starts at
\$510



- ✓ Hazardous Location and Intrinsically Safe Ratings
- ✓ NEMA 4X (IP66)
- ✓ 0.1% Accuracy Typical
- ✓ Closed-Loop Pressure Feedback Control
- ✓ Built-In Volume Booster Provides Flow Up to 12 SCFM
- ✓ Easy Access to Zero and Span
- ✓ Damping Pot Prevents Overshoot and Hunting
- ✓ Low Air Consumption
- ✓ Mount at Any Angle
- ✓ Compact and Lightweight
- ✓ Virtually No Sensitivity to Supply Pressure Changes
- ✓ Removable Orifice for Easy Maintenance
- ✓ Buna-N Seals Standard
- ✓ Fluorocarbon Seals Optional

The IP510/EP510 Series is a patented family of electro-pneumatic instruments used to reduce a supply pressure to a



EP511-X30, \$695,
shown smaller than actual size.

IP510-X27, \$695,
shown smaller than actual size.

regulated output pressure that is directly proportional to a 2-wire current or 3-wire voltage input. This design incorporates closed-loop sensing of the output pressure to achieve excellent accuracy and vibration stability. It also features a unique damping circuit that can be adjusted to prevent overshoot and actuator "hunting." Model selection includes general purpose NEMA 1 (IP00) and watertight/corrosion-resistant NEMA 4X (IP66). All models carry hazardous location and intrinsically safe ratings.

SPECIFICATIONS

- Accuracy:**
Typical: $\pm 0.1\%$ of output span
Maximum: $\pm 0.25\%$ of output span
- Hysteresis:**
Typical: $\pm 0.01\%$ of output span
Maximum: $\pm 0.10\%$ of output span
- Deadband:** No effect
- Repeatability:**
Typical: $\pm 0.01\%$ of output span
Maximum: $\pm 0.10\%$ of output span
- Ambient Temperature Effect:**
Typical: $\pm 0.004\%$ of nominal span per $^{\circ}\text{F}$
Maximum: $\pm 0.022\%$ of nominal span per $^{\circ}\text{F}$



HEAVY-DUTY ELECTROPNEUMATIC CONVERTERS



Span:

Typical: 0.013% of calibrated span per °F
Maximum: 0.022% of calibrated span per °F

Temperature Effect:

≤0.02%/°F, zero and span effects combined

Operating Temperature Range:

Buna-N Elastomers:
-29 to 71°C (-20 to 160°F)
Fluorocarbon Elastomers:
-18 to 71°C (0 to 160°F)

Storage Temperature:

Buna-N Elastomers:
-40 to 93°C (-40 to 200°F)
Fluorocarbon Elastomers:
-26 to 93°C (-15 to 200°F)

Vibration Effects: Less than 0.5% of span per 1 g 5 to 2000 Hz, 3 g maximum, 3 axes

Mounting Position Effect:

Not measurable

Loop Load, I/P Transducer:

Less than 10 Vdc drop at 20 mA
 Less than 10 Vdc drop at 50 mA

Supply Voltage, E/P Transducer:
6000 Ω minimum

Intrinsically Safe/Non-Incendive:

9 to 28 Vdc, less than 20 mA

General Purpose: 9 to 40 Vdc, less than 20 mA

Supply Voltage Effect: No effect

Signal Impedance E/P Transducer:
6000 Ω minimum

RF/EMI Effect NEMA 4X (IP66):

Less than 0.25% of span change in output 10 V/meter, 20 to 1000 MHz (Reference SAMA PML 33.1 to 1978, 2 to abc)

Supply Pressure Sensitivity: No effect

Effective Air Consumption:
0.07 SCFM (2 LPM) maximum

Supply Pressure:

100 psig (6.9 bar) maximum

Port Sizes:

Pneumatic: ¼ FNPT

Electrical: ½ FNPT

Agency Approvals—All 510 and 511 electropneumatic converters are approved by FM and CSA as intrinsically safe Class I, Division 1, Groups A, B, C, D hazardous locations.

The 511 (NEMA 4X) models are also approved for FM and CSA explosion-proof service: Class I, Division 1 and 2, Groups B, C, D. Dust ignition-proof service: Class II, Division 1 and 2, Groups E, F, G.

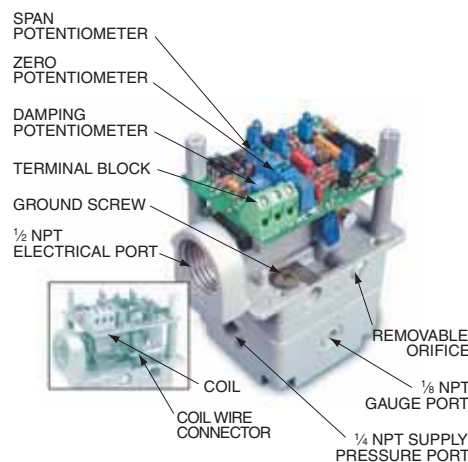
NEMA 4X units are also suitable for Class III, Division 1 and 2.

Warning: These ratings are valid ONLY WHEN the cover is fully installed and the electrical connections conform to required standards.

ENTITY PARAMETERS

$V_{max} = 30$ Vdc, $I_{max} = 100$ mA, $C_i = 0$ μF, $L_i = 0$ mH T4 Max. Ambient 70°C. V_{oc} and I_{sc} of a barrier shall not exceed V_{max} and I_{max} of the transducer. (L_i + wiring) and (C_i + C_{wiring}) shall not exceed L_a and C_a of a barrier.

A barrier is not necessary when the transducer is in any of these locations.



MOST POPULAR MODELS HIGHLIGHTED!

To Order (Specify Model Number)			
MODEL NO.	PRICE	INPUT RANGE	OUTPUT RANGE
NEMA 1 (IP00) ENCLOSURE			
IP510-X15	\$510	4 to 20 mA	3 to 15 psig
IP510-X27	510	4 to 20 mA	3 to 27 psig
IP510-X30	510	4 to 20 mA	6 to 30 psig
IP510-060	530	4 to 20 mA	0 to 60 psig
IP510-0120	530	4 to 20 mA	0 to 120 psig
EP510-X15	510	1 to 5 Vdc	3 to 15 psig
EP510-X27	510	1 to 5 Vdc	3 to 27 psig
EP510-X30	510	1 to 5 Vdc	6 to 30 psig
EP510-060	530	1 to 5 Vdc	0 to 60 psig
EP510-0120	530	1 to 5 Vdc	0 to 120 psig
NEMA 4X (IP66) ENCLOSURE			
IP511-X15	\$695	4 to 20 mA	3 to 15 psig
IP511-X27	695	4 to 20 mA	3 to 27 psig
IP511-X30	695	4 to 20 mA	6 to 30 psig
IP511-060	725	4 to 20 mA	0 to 60 psig
IP511-0120	725	4 to 20 mA	0 to 120 psig
EP511-X15	695	1 to 5 Vdc	3 to 15 psig
EP511-X27	695	1 to 5 Vdc	3 to 27 psig
EP511-X30	695	1 to 5 Vdc	6 to 30 psig
EP511-060	725	1 to 5 Vdc	0 to 60 psig
EP511-0120	725	1 to 5 Vdc	0 to 120 psig

ACCESSORIES

MODEL NO.	PRICE	DESCRIPTION
TX4-100	\$28.50	4-conductor shielded wire
OP-17	15.00	Reference Book: Measure for Measure

Note: To order fluorocarbon seals, add suffix "-F" to model numbers and add \$10 to price.

Ordering Example: IP511-X30, electropneumatic converter, 4 to 20 mA input/6 to 30 psi output with NEMA 4X (IP66) enclosure, TX4-100, 4-conductor shielded cable, \$695 + 28.50 = \$723.50.

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